## Nylene® 2403 HSSP BK

## Polyamide 6

**Custom Resins Group** 

## Message:

High viscosity nylon copolymer with enhanced impact and high flexibility Optimized with good melt strength for high line speeds in thin wall sections 2403 HSSP BK is one of a family of grades specifically designed for the convoluted tubing industry, but can also be used for other extrusions and some molded parts.

General Information			
Features	Copolymer		
	Good Flexibility		
	Good Impact Resistance		
	Good Melt Strength		
	High Viscosity		
Uses	Tubing		
Processing Method	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.07	g/cm³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	41.0	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	130	%	ASTM D638
Flexural Modulus (23°C)	1100	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	150	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8			
MPa, Unannealed)	39.0	°C	ASTM D648
Peak Melting Temperature	246	°C	ASTM D3418

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