

XYRON™ VN30V

Polyphenylene Ether + PS
Asahi Kasei Chemicals Corporation

Message:

Modified PPE
Unreinforced Flame retardant V-1
Acoustic Damping

General Information			
UL YellowCard	E171626-225642	E82268-100054934	
Additive	Flame Retardant		
Features	Flame Retardant		
	Noise Damping		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.07	g/cm ³	ISO 1183
Molding Shrinkage ¹ (2.00 mm)	0.50 to 0.70	%	Internal Method
Water Absorption (23°C, 24 hr)	0.060	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	46.0	MPa	ISO 527-2
Nominal Tensile Strain at Break (23°C)	30	%	ISO 527-2
Flexural Modulus (23°C)	2000	MPa	ISO 178
Flexural Stress (23°C)	78.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ² (23°C)	6.0	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, Unannealed	100	°C	ASTM D648
1.8 MPa, Unannealed	96.0	°C	ISO 75-2/A
CLTE - Flow (-30 to 65°C)	7.5E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	IEC 60093
Volume Resistivity (23°C)	1.0E+16	ohms·cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	V-1		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 100	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	250 to 290	°C	
Mold Temperature	50.0 to 80.0	°C	

NOTE

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| 1. | 150x150x2 mm |
| 2. | 4 mm |

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