Hifax CB252

Thermoplastic Polyolefin Elastomer LyondellBasell Industries

Message:

Hifax CB252 medium high melt flow, 1,100 MPa flexural modulus, paintable, mineral-filled thermoplastic elastomeric olefin (TEO) resin has very well balanced processability, rigidity, impact resistance and paintability. It was designed primarily for automotive exterior ornamentation applications, but also has utility in certain interior trim components requiring high impact resistance.

General Information			
Filler / Reinforcement	Mineral		
Features	Good Dimensional Stability		
	Good Impact Resistance		
	Good Processability		
	Good Stiffness		
	Medium Flow		
	Paintable		
Uses	Automotive Applications		
	Automotive Exterior Parts		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	0.990	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2	.16		
kg)	13	g/10 min	ASTM D1238, ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	16.0	MPa	ISO 527-2
Tensile Strain (Yield)	10	%	ISO 527-2
Flexural Modulus	1100	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180
-40°C	3.7	kJ/m²	
23°C	39	kJ/m²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	82.0	°C	ISO 75-2/B
1.8 MPa, Unannealed	47.0	°C	ISO 75-2/A
CLTE - Flow (-30 to 100°C)	5.0E-5	cm/cm/°C	ASTM E228, ISO 11359-2

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