

RTP 299 X 117593 C

Polyamide 66

RTP Company

Message:

Glass Fiber - Flame Retardant - Halogen Free

General Information			
Filler / Reinforcement	Glass fiber reinforced material		
Features	Halogen-free		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.39	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20 - 0.40	%	ASTM D955
Moisture Content	0.20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8270	MPa	ASTM D638
Tensile Strength	131	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 - 4.0	%	ASTM D638
Flexural Modulus	9650	MPa	ASTM D790
Flexural Strength	207	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	85	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	800	J/m	ASTM D4812
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.800 mm, ** Values per RTP Company testing.)	V-0		UL 94
Glow Wire Ignition Temperature (0.800 mm)	775	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	277 - 299	°C	
Mold Temperature	65.6 - 107	°C	
Injection Pressure	68.9 - 124	MPa	
Injection instructions			
Desiccant Type Dryer Required.			

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

