

Geon™ Vinyl Flexible R4294W

Flexible Polyvinyl Chloride

PolyOne Corporation

Message:

Geon™ Vinyl Flexible R4294W is a Flexible Polyvinyl Chloride product. It can be processed by extrusion or injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Automotive. Primary characteristic: high gloss.

General Information	
Features	General Purpose
	High Gloss
Uses	Automotive Applications
	Automotive Exterior Trim
	General Purpose
Forms	Pellets
Processing Method	Extrusion
	Injection Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.32	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	86		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break)	19.3	MPa	ASTM D638
Tensile Elongation ² (Break)	250	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-22.2	°C	ASTM D746
Injection	Nominal Value	Unit	
Processing (Melt) Temp	193 to 204	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	185 to 191	°C	

NOTE	
1.	Type IV, 510 mm/min
2.	Type IV, 510 mm/min

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