

# Hifax TYC 1123P E C11538

Polypropylene Copolymer  
LyondellBasell Industries

Message:

Hifax TYC 1123P E is a new high melt flow, low density, mineral filled polypropylene copolymer for injection moulding. It combines a very high flowability, low density, and good esthetics with an excellent impact/stiffness balance and very low CLTE. The grade is UV stabilised and has been specifically designed for moulding of large complex visible parts that require high impact strength as well as good stiffness. This grade is available in custom colour, pellet form.

| General Information                       |                            |                   |             |
|---|----------------------------|-------------------|-------------|
| Filler / Reinforcement                    | Mineral                    |                   |             |
| Additive                                  | UV Stabilizer              |                   |             |
| Features                                  | Good Dimensional Stability |                   |             |
|   | Good Impact Resistance     |                   |             |
|   | Good Processability        |                   |             |
|   | Good Stiffness             |                   |             |
|   | Good Surface Finish        |                   |             |
|   | Good UV Resistance         |                   |             |
|   | High Flow                  |                   |             |
|   | Impact Copolymer           |                   |             |
|   | Low Density                |                   |             |
| Uses                                      | Scratch Resistant          |                   |             |
|   | Automotive Applications    |                   |             |
|   | Automotive Bumper          |                   |             |
|   | Automotive Exterior Parts  |                   |             |
| Appearance                                | Colors Available           |                   |             |
| Forms                                     | Pellets                    |                   |             |
| Processing Method                         | Injection Molding          |                   |             |
| Physical                                  | Nominal Value              | Unit              | Test Method |
| Density                                   | 1.00                       | g/cm <sup>3</sup> | ISO 1183/A  |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 31                         | g/10 min          | ISO 1133    |
| Mechanical                                | Nominal Value              | Unit              | Test Method |
| Tensile Stress (Yield)                    | 17.4                       | MPa               | ISO 527-2   |
| Flexural Modulus (23°C)                   | 1550                       | MPa               | ISO 178     |
| Impact                                    | Nominal Value              | Unit              | Test Method |
| Notched Izod Impact Strength              |                            |                   | ISO 180     |
| -30°C                                     | 5.5                        | kJ/m <sup>2</sup> |             |
| 23°C                                      | 40                         | kJ/m <sup>2</sup> |             |

| Thermal   | Nominal Value | Unit | Test Method |
|---|---------------|------|-------------|
| Heat Deflection Temperature (1.8 MPa, Unannealed) | 50.0          | °C   | ISO 75-2/A  |
| Vicat Softening Temperature                       | 45.0          | °C   | ISO 306/B50 |

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