# Pro-fax SL316

### Polypropylene Homopolymer

#### INDELPRO, S.A. de C.V.

#### Message:

Pro-fax SL316 is a polypropylene homopolymer resin, designed for the production of biaxially oriented polypropylene films (BOPP). Potential uses include metallized film applications, both as monolayer film and in coextruded structures (core layer of coextruded film). Profax SL316 offers a good processing for high velocity lines. Typical customer application includes BOPP general film, metallized film and tobacco film. The base resin in this product meets the requirements of the U.S. Food and Drug Administration (FDA) contained in the Code of Federal Regulations in 21 CFR 177.1520.

| General Information |                          |  |  |  |
|---------------------|--------------------------|--|--|--|
| Features            | Barrier Resin            |  |  |  |
|                     | Food Contact Acceptable  |  |  |  |
|                     | Good Processability      |  |  |  |
|                     | Good Stiffness           |  |  |  |
|                     | High Clarity             |  |  |  |
|                     | High Gloss               |  |  |  |
|                     | Homopolymer              |  |  |  |
|                     | Metallizable             |  |  |  |
|                     | Opticals                 |  |  |  |
|                     |                          |  |  |  |
| Uses                | Bi-axially Oriented Film |  |  |  |
|                     | Cast Film                |  |  |  |
|                     | Film                     |  |  |  |
|                     |                          |  |  |  |
| Agency Ratings      | FDA 21 CFR 177.1520      |  |  |  |
| Forms               | Pellets                  |  |  |  |
| Processing Method   | Bi-axially Oriented Film |  |  |  |
|                     | Blow Molding             |  |  |  |
|                     | Cast Film                |  |  |  |
|                     | Coextruded Film          |  |  |  |
|                     | Injection Molding        |  |  |  |
|                     | Thermoforming            |  |  |  |
|                     |                          |  |  |  |

| Physical                              | Nominal Value | Unit     | Test Method |  |  |
|---------------------------------------|---------------|----------|-------------|--|--|
| Specific Gravity                      | 0.900         | g/cm³    | ASTM D792   |  |  |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 |               |          |             |  |  |
| kg)                                   | 3.0           | g/10 min | ASTM D1238  |  |  |
| Mechanical                            | Nominal Value | Unit     | Test Method |  |  |
| Tensile Strength (Yield)              | 35.0          | MPa      | ASTM D638   |  |  |
| Tensile Elongation (Yield)            | 11            | %        | ASTM D638   |  |  |
| Flexural Modulus                      | 1500          | MPa      | ASTM D790   |  |  |

| Impact                                 | Nominal Value | Unit | Test Method |
|--|---------------|------|-------------|
| Notched Izod Impact (23°C)             | 36            | J/m  | ASTM D256A  |
| Thermal                                | Nominal Value | Unit | Test Method |
| Melting Temperature (DSC)              | 158           | °C   | ASTM D3417  |
| Peak Crystallization Temperature (DSC) | 109           | °C   | ASTM D3417  |

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