AXELERON™ CX 4960 NT CPD

Low Density Polyethylene Cellular Insulation Compound

The Dow Chemical Company

Message:

AXELERON™CX 4960 NT CPD is a kind of low density polyethylene material, which is used in the field of insulating materials. This application requires the material to have a good porous structure and low electrical loss. The product contains a heat-sensitive blow molding additive with a density between 0.40 and 0.48g/cm3.

AXELERON™CX 4960 NT CPD is widely used in coaxial cable applications, such as parallel two-wire cables and CATV cables.

General Information				
Uses	Cellular Insulation			
	Coaxial Cable Insulation			
	Wire and cable applications			
	Foam			
	Communication Equipment			
Forms	Particle			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity			ASTM D792	
1	0.440	g/cm³	ASTM D792	
²	0.918	g/cm³	ASTM D792	
Melt Mass-Flow Rate (MFR) (190°C/2.16				
kg)	1.8	g/10 min	ASTM D1238	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength			ASTM D638	
3	4.14	MPa	ASTM D638	
4	11.4	MPa	ASTM D638	
Tensile Elongation			ASTM D638	
Fracture ⁵	300	%	ASTM D638	
Fracture ⁶	500	%	ASTM D638	
Electrical	Nominal Value	Unit	Test Method	
Dielectric Strength ⁷ (3.18 mm)	8.7	kV/mm	ASTM D149	
Dielectric Constant			ASTM D1531	
1 MHz ⁸	1.50		ASTM D1531	
1 MHz ⁹	2.28		ASTM D1531	
Dissipation Factor			ASTM D1531	
1 MHz ¹⁰	1.5E-4		ASTM D1531	
1 MHz ¹¹	3.0E-4		ASTM D1531	
Extrusion	Nominal Value	Unit		
	138 - 160	°C		

AXELERON™ CX 4960 NT CPD provides excellent surface finish and outstanding output rates over a broad range of conditions. For optimum results, use melt extrusion temperatures in the suggested range of 280 to 320°F (138-160°C). However, specific recommendations for processing conditions can be determined only when the application and type of processing equipment are known. Please contact your local Dow Wire and Cable sales representative for such particulars.

NOTE	
	Expanded: values largely subject to
1.	processing conditions
2.	Solid
	Expanded: values largely subject to
3.	processing conditions
4.	Solid
	Expanded: values largely subject to
5.	processing conditions
6.	Solid
7.	Method A (short time)
	Expanded: values largely subject to
8.	processing conditions
9.	Unexpanded
	Expanded: values largely subject to
10.	processing conditions
11.	Unexpanded

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