AEI TP-0810

Polyethylene

AEI Compounds Limited

Message:

Easy strip, low-smoke, halogen free, flame retardant thermoplastic compound for cable sheathing.

This is a flame-retardant low-smoke thermoplastic sheathing compound which has been especially developed with low tear strength and improved flexibility to facilitate easy removal from cores. The compound meets the requirements of limited toxic and corrosive fume emission, being designed to meet the general requirements of BS7655 Section 6.1 type LTS 1 to 4.

TP-0810 is available in the following versions:

TP-0810N (natural colour)

TP-0810B (coloured black)

TP-0810NU (with a non-staining UV stabiliser added)

TP-0810BU (carbon black added to give UV stability)

General Information					
Additive	Flame retardancy				
Features	Low smoke				
	Peelable				
	Good flexibility				
	Halogen-free				
	Flame retardancy				
Uses	Flame Retardant Jacketing				
	Cable sheath				
	Wire and cable applications				
Agency Ratings	BS 7655 LTS1-2-3-4				
	EC 1907/2006 (REACH)				
RoHS Compliance	RoHS compliance				
Forms	Particle				
Processing Method	Extrusion				
Physical	Nominal Value	Unit	Test Method		
Density	1.52	g/cm³	BS 2782 620A		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness					
Shaw A	96				
Shaw D	56				
Mechanical	Nominal Value	Unit	Test Method		
Tensile Stress	12.0	MPa	IEC 60811-1-1		
Tensile Strain					
Fracture	150	%	IEC 60811-1-1		
Fracture, -30°C ¹	60	%	IEC 60811-1-4		

Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength			IEC 60811-1-2
70°C, 168 hr, in water	-20	%	IEC 60811-1-2
100°C, 168 hr	-7.0	%	IEC 60811-1-2
Change in Tensile Strain at Break			IEC 60811-1-2
70°C, 168 hr, in water	-5.0	%	IEC 60811-1-2
100°C, 168 hr	-20	%	IEC 60811-1-2
Thermal	Nominal Value	Unit	Test Method
Deformation			IEC 60811-3-1
80°C	10	%	IEC 60811-3-1
90°C	15	%	IEC 60811-3-1
Cold shock (-30°C)	pass		IEC 60811-1-4
Cold bending (-30°C)	pass		IEC 60811-1-4
Temperature index	260	°C	ISO 4589-3
Tear Strength	5	N/mm	BS 6469
Head Temperature	160	°C	
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	33	%	ISO 4589-2
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	120	°C	
Cylinder Zone 2 Temp.	130	°C	
Cylinder Zone 3 Temp.	140	°C	
Cylinder Zone 4 Temp.	150	°C	
Melt Temperature	< 170	°C	
Die Temperature	160	°C	
Extrusion instructions			
An extruder with an L/D ratio (length/o	liameter) of 15-24 and an extruder	screw with a compression ratio 1.5	:1 or less are recommended.
NOTE			

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