

# TECHNO MUH M7205

Acrylonitrile Butadiene Styrene

Techno Polymer Co, Ltd.

Message:

TECHNO MUH M7205 is an Acrylonitrile Butadiene Styrene (ABS) product. It can be processed by injection molding and is available in Asia Pacific or North America.

Characteristics include:

Heat Resistant

Impact Resistant

General Information			
Features	High Heat Resistance		
	Medium Impact Resistance		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (240°C/10.0 kg)	6.0	g/10 min	ISO 1133
Molding Shrinkage	0.60 to 0.90	%	ISO 294-4
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	96		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	41.0	MPa	ISO 527-2
Flexural Modulus	1830	MPa	ISO 178
Flexural Stress	60.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	16	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	91.0	°C	ISO 75-2/B
Injection	Nominal Value	Unit	
Drying Temperature	85.0 to 95.0	°C	
Drying Time	2.0 to 5.0	hr	
Rear Temperature	220 to 270	°C	
Middle Temperature	220 to 270	°C	
Front Temperature	220 to 270	°C	
Mold Temperature	40.0 to 80.0	°C	

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