

OmniLon™ PA6/6 MS2

Polyamide 66

OMNI Plastics, LLC

Message:

High Lubricity, Wear Resistant, Nylon 6/6

General Information			
Additive	Lubricant (2 ppm)		
Features	Good wear resistance		
	Lubrication		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.15	g/cm ³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	82.7	MPa	ASTM D638
Tensile Elongation (Break)	20	%	ASTM D638
Flexural Modulus	2900	MPa	ASTM D790
Flexural Strength	121	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	48	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, 3.18 mm)	257	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (3.18 mm)	HB		Internal method
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0 - 4.0	hr	
Suggested Max Moisture	0.20	%	
Rear Temperature	260 - 293	°C	
Middle Temperature	271 - 293	°C	
Front Temperature	271 - 293	°C	
Nozzle Temperature	271 - 293	°C	
Processing (Melt) Temp	271 - 293	°C	
Mold Temperature	26.7 - 60.0	°C	
Back Pressure	0.345	MPa	

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