

LNP™ THERMOCOMP™ RF0079SZ compound

Polyamide 66
SABIC Innovative Plastics

Message:

LNP THERMOCOMP RF0079SZ is a compound based on Nylon 66 resin containing 35% Glass Fiber. Added features of this material include: Flame Retardant, Heat Stabilized.

Also known as: LNP* THERMOCOMP* Compound RF-1007 FR-1 HS

Product reorder name: RF0079SZ

General Information			
UL YellowCard	E121562-101282587		
Filler / Reinforcement	Glass Fiber,35% Filler by Weight		
Additive	Heat Stabilizer		
Features	Flame Retardant		
	Heat Stabilized		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.30	g/cm ³	ASTM D792
Molding Shrinkage - Flow (24 hr)	0.20	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ¹	14200	MPa	ASTM D638
Tensile Strength (Break)	154	MPa	ASTM D638
Tensile Elongation (Break)	1.6	%	ASTM D638
Flexural Modulus	12400	MPa	ASTM D790
Flexural Strength	234	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	59	J/m	ASTM D256
Unnotched Izod Impact (23°C)	550	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 3.20 mm)	236	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.15 to 0.25	%	
Rear Temperature	266 to 277	°C	
Middle Temperature	282 to 293	°C	
Front Temperature	293 to 304	°C	
Processing (Melt) Temp	282 to 304	°C	
Mold Temperature	93.3 to 110	°C	

Back Pressure	0.172 to 0.344	MPa
Screw Speed	30 to 60	rpm
NOTE		
1.	50 mm/min	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

