

Menzolit® BMC 1500

Thermoset Polyester

Menzolit Ltd (UK)

Message:

Menzolit® BMC 1500 is a bulk moulding compound based on unsaturated polyester resin. The product is glass fibre reinforced and contains mineral fillers. In case of fire the product doesn't melt, neither does it form droplets nor is smoke generation excessive. The material is injection moulded in heated steel moulds. It is recommended to work with chrome plated tools. The product contains no halogens.

Menzolit® BMC 1500 is a special BMC for the use at elevated temperature. The glass content is set to a level that combines good flowability with good strength and stiffness properties. Even without a specific fire retardant the fire retardancy HB according to UL 94 is achieved. Typical applications are functional components, housings and covers for kitchen ware, iron handles and similar equipment within the household and appliances industry.

General Information			
Filler / Reinforcement	Glass\Mineral,20% Filler by Weight		
Features	Flame Retardant		
	Good Flow		
	Good Stiffness		
	Good Strength		
	Halogen Free		
	High Heat Resistance		
	Low Smoke Emission		
Uses	Appliances		
	Household Goods		
	Housings		
	Kitchenware		
Appearance	Colors Available		
Forms	BMC - Bulk Molding Compound		
Processing Method	Injection Molding		
Part Marking Code (ISO 11469)	>UP-(MD+GF)77<		
Physical	Nominal Value	Unit	Test Method
Density	2.00	g/cm ³	ISO 1183
Molding Shrinkage			
--	0.30	%	ISO 2577
-- ¹	0.0	%	DIN 53464
Water Absorption (Saturation, 23°C)	< 0.50	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Compression Molded)	14000	MPa	ISO 527-2
Tensile Stress (Yield, Compression Molded)	32.0	MPa	ISO 527-2
Flexural Modulus (Compression Molded)	11000	MPa	ISO 178
Flexural Stress (Compression Molded)	100	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method

Charpy Notched Impact Strength (Compression Molded)	24	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	> 150	°C	ISO 75-2/A
Continuous Use Temperature	190	°C	Internal Method
Glass Transition Temperature	185	°C	DSC
CLTE - Flow	1.0E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.00 mm)	HB		UL 94
Glow Wire Ignition Temperature	750	°C	IEC 60695-2-13
Oxygen Index	22	%	ISO 4589-2
Additional Information	Nominal Value		Test Method
Glow Bar	Level BH 2 <= 95		IEC 60707-3
Injection	Nominal Value	Unit	
Mold Temperature	135 to 150	°C	
Injection Pressure	2.00 to 8.00	MPa	
NOTE			
1.	Post Molding Shrinkage		

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