

RTP 2201 A

Polyether Ketone

RTP Company

Message:

Glass Fiber

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.41	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.40	%	ASTM D955
Moisture Content	0.10	%	
Primary Additive	15	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8270	MPa	ASTM D638
Tensile Strength	138	MPa	ASTM D638
Tensile Elongation (Yield)	3.0	%	ASTM D638
Flexural Modulus	6210	MPa	ASTM D790
Flexural Strength	207	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	59	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	530	J/m	ASTM D4812
Flammability	Nominal Value	Test Method	
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	179	°C	
Drying Time	2.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	385 - 413	°C	
Mold Temperature	179 - 218	°C	
Injection Pressure	68.9 - 138	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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