ADMER™ AT2146E

Polyethylene

Mitsui Chemicals Europe GmbH

Message:

ADMER® AT2146E is an maleic anhydride grafted PE- based adhesive designed for double- and triple- bubble process. It shows high adhesion to PE, PA, EVOH, PP, PC and PET.

General Information			
Features	Food Contact Acceptable		
	Good Adhesion		
Uses	Adhesives		
	Food Service Applications		
	Non-specific Food Applications		
Agency Ratings	FDA 21 CFR 175.105		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	1.3	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	39		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	28.0	MPa	ASTM D638
Tensile Elongation (Break)	> 500	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Unnotched Izod Impact (Area)	No Break		ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	72.0	°C	ASTM D1525
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	180 to 200	°C	
Cylinder Zone 2 Temp.	180 to 200	°C	
Cylinder Zone 3 Temp.	200 to 230	°C	
Cylinder Zone 4 Temp.	200 to 230	°C	
Melt Temperature	200 to 230	°C	

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