

RTP 140 HF Z

Polypropylene Homopolymer

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
The RTP 140 HF Z series, calcium carbonate filled polypropylenes, have higher gloss and better impact than talc filled polypropylenes. The RTP 140 HF Z materials exhibit particularly good colorability.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Calcium carbonate filler, 40% filler by weight		
Features	Good liquidity		
Agency Ratings	FDA not rated		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.24	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.0	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.020	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	88		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2340	MPa	ASTM D638
Tensile Strength	26.0	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	1930	MPa	ASTM D790
Flexural Strength	48.3	MPa	ASTM D790
Compressive Strength	49.6	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	37	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	1100	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	113	°C	ASTM D648
1.8 MPa, not annealed	66.0	°C	ASTM D648
CLTE - Flow	6.3E-5	cm/cm/°C	ASTM D696

Thermal Conductivity	0.29	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	20	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	2.80		ASTM D150
Dissipation Factor (1 MHz)	5.0E-3		ASTM D150
Arc Resistance	130	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, Values per RTP Company testing.)	HB		UL 94
Additional Information			

Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 14mil/in.

Injection	Nominal Value	Unit
Drying Temperature	82.2	°C
Drying Time	2.0	hr
Suggested Max Regrind	20	%
Rear Temperature	218 - 274	°C
Middle Temperature	218 - 274	°C
Front Temperature	218 - 274	°C
Mold Temperature	32.2 - 65.6	°C
Injection Pressure	68.9 - 138	MPa

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