

# Sylvin 4280-60 Black

Polyvinyl Chloride  
Sylvin Technologies Incorporated

Message:  
Sylvin 4280-60 Black Is A Vinyl Compound Formulated With A Non Ortho Phthalate Plasticizer For Extrusion Or Injection Molding Applications.

General Information	
Additive	Plasticizer
Features	Non-phthalate plasticizer
	General
Uses	Industrial application
	General
Appearance	Black
Processing Method	Extrusion
	Injection molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm <sup>3</sup>	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A	60		ASTM D2240
Shaw A, 10 seconds	60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	8.96	MPa	ASTM D638
Tensile Elongation (Break)	380	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Tear Strength	29.8	kN/m	ASTM D624
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-46.0	°C	ASTM D746
Melting Temperature	154 - 166	°C	

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