

RTP 201.3 SI 2 HS

Polyamide 66

RTP Company

Message:

Glass Fiber - Silicone Lubricated - Heat Stabilized

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 13% filler by weight		
Additive	Silicone lubricant (2%) heat stabilizer		
Features	Thermal Stability Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.22	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.50 - 0.80	%	ASTM D955
Moisture Content	0.20	%	
Primary Additive	13	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5170	MPa	ASTM D638
Tensile Strength	107	MPa	ASTM D638
Tensile Elongation (Yield)	2.5 - 3.5	%	ASTM D638
Flexural Modulus	4830	MPa	ASTM D790
Flexural Strength	165	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	400	J/m	ASTM D4812
Flammability	Nominal Value	Test Method	
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	277 - 299	°C	
Mold Temperature	65.6 - 107	°C	
Injection Pressure	68.9 - 124	MPa	

Injection instructions

Desiccant Type Dryer Required.

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Recommended distributors for this material

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