

Axiall PVC 8778

Flexible Polyvinyl Chloride

Axiall Corporation

Message:

A general purpose purpose compound recommended for extrusion and molding applications.

General Information			
Features	General Purpose		
Uses	General Purpose		
Processing Method	Extrusion		
	Injection Molding		

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.53	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	77		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
--	9.55	MPa	
100% Strain	5.55	MPa	
Tensile Elongation (Break)	310	%	ASTM D638
Injection	Nominal Value	Unit	
Processing (Melt) Temp	182	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	182	°C	

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