

# COSMOPLENE® AX191

Polypropylene Copolymer

TPC, The Polyolefin Company (Singapore) Pte Ltd

## Message:

COSMOPLENE AX191 is a high impact PP copolymer manufactured by the latest gas phase process licensed from Sumitomo Chemical Co. Japan. It exhibits good impact property at high melt flow rate.

COSMOPLENE AX191 also shows excellent flowability and good surface appearance of parts after molding.

General Information			
Features	Copolymer		
	Impact resistance, high		
	High liquidity		
	Excellent appearance		
Uses	Thin wall parts		
	Application in Automobile Field		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR)	50	g/10 min	ASTM D1238
Molding Shrinkage			Internal method
Flow: 2.00mm	1.6	%	Internal method
Transverse flow: 2.00mm	1.6	%	Internal method
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	65		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	20.0	MPa	ASTM D638
Fracture	16.0	MPa	ASTM D638
Tensile Elongation (Break)	100	%	ASTM D638
Flexural Modulus	930	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-20°C	65	J/m	ASTM D256
23°C	130	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	117	°C	ASTM D648
Injection	Nominal Value	Unit	
Rear Temperature	190 - 230	°C	

Middle Temperature	190 - 230	°C
Front Temperature	190 - 230	°C
Mold Temperature	30	°C
Injection Pressure	6.86	MPa
Clamp Tonnage	0.98	kN/cm <sup>2</sup>

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519  
Phone: +86 13424755533  
Email: sales@su-jiao.com  
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

