## ACCUTECH™ CP0436G15M15CL

## Polypropylene Copolymer

ACLO Compounders Inc.

## Message:

ACCUTECH™CP0436G15M15CL is a polypropylene copolymer (PP Copoly) product, which contains 15% glass fiber reinforced materials and 15% mineral fillers. It is available in North America.

| General Information                       |   |          |             |
|---|---|----------|-------------|
| Filler / Reinforcement                    | Glass fiber reinforced material, 15% filler by weight  Mineral filler, 15% filler by weight |          |             |
|   |   |          |             |
| Forms                                     | Particle  |          |             |
| Physical                                  | Nominal Value   | Unit     | Test Method |
| Specific Gravity                          | 1.10  | g/cm³    | ASTM D792   |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 5.0   | g/10 min | ASTM D1238  |
| Molding Shrinkage - Flow                  | 0.20  | %        | ASTM D955   |
| Hardness                                  | Nominal Value   | Unit     | Test Method |
| Rockwell Hardness (R-Scale)               | 57  |          | ASTM D785   |
| Mechanical                                | Nominal Value   | Unit     | Test Method |
| Tensile Modulus                           | 3050  | МРа      | ASTM D638   |
| Tensile Strength                          |   |          | ASTM D638   |
| Yield                                     | 35.0  | MPa      | ASTM D638   |
| Fracture                                  | 33.0  | МРа      | ASTM D638   |
| Tensile Elongation                        |   |          | ASTM D638   |
| Yield                                     | 4.0   | %        | ASTM D638   |
| Fracture                                  | 9.0   | %        | ASTM D638   |
| Flexural Modulus                          | 3500  | МРа      | ASTM D790   |
| Flexural Strength                         | 53.0  | MPa      | ASTM D790   |
| Impact                                    | Nominal Value   | Unit     | Test Method |
| Notched Izod Impact                       | 120   | J/m      | ASTM D256   |
| Thermal                                   | Nominal Value   | Unit     | Test Method |
| Deflection Temperature Under Load         |   |          | ASTM D648   |
| 0.45 MPa, not annealed                    | 151   | °C       | ASTM D648   |
| 1.8 MPa, not annealed                     | 112   | °C       | ASTM D648   |

Ash Content, ASTM D2584: 30%

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