RTP EMI 161 HI

Polypropylene

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue' The data for this material has not been recently verified.

Please contact RTP Company for current information prior to specifying this grade.

General Information				
Filler / Reinforcement	Stainless steel fiber, 10% filler by weight			
Features	Electromagnetic shielding (EMI)			
	Electrostatic discharge protection			
	Impact resistance, high			
	Radio frequency shielding (RFI)			
RoHS Compliance	Contact manufacturer			
Appearance	Black			
	Natural color			
Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.02	g/cm³	ASTM D792	
Molding Shrinkage - Flow (3.18 mm, Injection Molded)	0.90 - 1.4	%	ASTM D955	
Water Absorption (23°C, 24 hr)	0.010	%	ASTM D570	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus (Injection Molded)	1450	MPa	ASTM D638	
Tensile Strength	21.0	MPa	ASTM D638	
Tensile Elongation (Yield, Injection Molded)	10	%	ASTM D638	
Flexural Modulus (Injection Molded)	1240	MPa	ASTM D790	
Flexural Strength (Injection Molded)	28.0	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (3.18 mm, Injection Molded)	160	J/m	ASTM D256	
Unnotched Izod Impact (3.18 mm)	1100	J/m	ASTM D4812	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load			ASTM D648	
0.45 MPa, unannealed, injection molded	127	°C	ASTM D648	
1.8 MPa, unannealed, injection molded	71.0	°C	ASTM D648	
Electrical	Nominal Value	Unit	Test Method	

Surface Resistivity	1.0E+5	ohms	ASTM D257		
Volume Resistivity	10	ohms·cm	ASTM D257		
Additional Information					
Static Decay MIL-PRF-81705D, FTMS-4046.1: 2 sec					
Injection	Nominal Value	Unit			
Rear Temperature	188 - 216	°C			
Middle Temperature	188 - 216	°C			
Front Temperature	188 - 216	°C			
Mold Temperature	38.0 - 52.0	°C			
Injection Pressure	69.0 - 103	MPa			

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Recommended distributors for this material

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