Xuchuan A-7170/B-8260

Thermoplastic Polyurethane Elastomer (Polyester)

Xuchuan Chemical (Suzhou) Co., Ltd

Message:

Xuchuan A-7170/B-8260 is a Thermoplastic Polyurethane Elastomer (Polyester) (TPU-Polyester) product. It is available in Asia Pacific. Applications of Xuchuan A-7170/B-8260 include consumer goods and marine applications. Primary characteristic: low temperature resistant.

General Information				
Features	High Elasticity			
	Hydrolysis Resistant			
	Low Temperature Resistant			
Uses	Footwear			
	Marine Applications			
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Physical	Nominal Value	Unit		
Density	0.650 to 0.800	g/cm³		
Density				
A-7170 : 40°C	1.010 to 1.020	g/cm³		
B-8260 : 40°C	1.080 to 1.200	g/cm³		
Viscosity				
A-7170 : 40°C	1.00 to 1.40	Pa·s		
B-8260 : 40°C	0.700 to 1.10	Pa·s		
Ross Flex (-20°C) ¹	No Crack			
Cream Time	9.0 to 11.0	sec		
End of Rise Time	1.0 to 1.2	min		
Free Rise Foam Density	250 to 300	kg/m³		
Preheat Temperature				
Part A	50 to 60	°C		
Part B	50 to 60	°C		
Preheat Time				
Part A	6.0 to 8.0	hr		
Part B	8.0 to 12.0	hr		
Processing Temperature				
Part A	40 to 45	°C		
Part B	38 to 42	°C		
Hardness	Nominal Value	Unit		
Durometer Hardness (Shore A)	70 to 85			
Elastomers	Nominal Value	Unit		
Tensile Strength (Break)	9.50 to 13.0	MPa		

Tensile Elongation (Break)	550 to 690	%	
Tear Strength	38.0 to 50.0	kN/m	
Thermoset	Nominal Value	Unit	
Thermoset Components			
Part A	Mix Ratio by Weight: 100		
Part B	Mix Ratio by Weight: 120	Mix Ratio by Weight: 120	
Demold Time	5.0 to 7.0	min	
Injection	Nominal Value	Unit	
Mold Temperature	45.0 to 55.0	°C	
NOTE			
1.	40000 cycles, Break length 4 mm		

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