

Tecomid® NA40 GR25 NL HS

Polyamide 66
Eurotec Engineering Plastics

Message:
PA6.6, 25% glass fiber reinforced, heat stabilized, natural

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 25% filler by weight		
Additive	heat stabilizer		
Features	Thermal Stability		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Appearance	Natural color		
Processing Method	Injection molding		
Resin ID (ISO 1043)	PA6.6 GF25		
Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm ³	ISO 1183
Molding Shrinkage			Internal method
Vertical flow direction	1.1	%	Internal method
Flow direction	0.30	%	Internal method
Water Absorption (Equilibrium, 23°C, 50% RH)	2.0	%	ISO 62
Moisture Content		%	ISO 15512
Back Pressure	Low		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	8500	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	170	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	3.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ISO 180/1A
-30°C	8.0	kJ/m ²	ISO 180/1A
23°C	10	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength			ISO 180/1U
-30°C	60	kJ/m ²	ISO 180/1U
23°C	65	kJ/m ²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	260	°C	ISO 75-2/B
1.8 MPa, not annealed	250	°C	ISO 75-2/A
Vicat Softening Temperature	255	°C	ISO 306/B

Melting Temperature ¹	262	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Comparative Tracking Index (Solution A)	500	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.750 mm	HB		UL 94
1.60 mm	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 - 4.0	hr	
Hopper Temperature	60.0 - 80.0	°C	
Processing (Melt) Temp	270 - 300	°C	
Mold Temperature	70.0 - 110	°C	
Injection Rate	Fast		
Holding Pressure	50.0 - 100	MPa	
Injection instructions			
Pre-drying is not necessary for materials in moisture proof closed bags.			
NOTE			
1.	10 K/min		

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