

Lucofin® 1413

Polyolefin

Lucobit AG

Message:

Lucofin is a coloured, highly stabilized, bitumen-free TPO raw material based on polyolefins. Lucofin products display excellent tear resistance, flexibility, and weathering resistance. Lucofin exhibits good toughness, superior biaxial stretchability, and flexibility even at low temperatures. It is insensitive to stress cracking and notch effects. Special stabilization provides good resistance to heat ageing and UV radiation. Lucofin is thus to a large extent resistant to weathering and ageing.

- Product advantages
- easy processing on standard processing equipment
 - wide colour range
 - easy to weld (hot air/ hot air wedge welding)
 - good mechanical properties
 - flexibility
 - ageing resistant
 - compatible with polyolefins and bitumen according to DIN 16726
 - environmentally sound
 - long-term experience

Applications

Coloured Lucofin products are mainly used in construction, for instance, for TPO/FPO roofing and swimming pool membranes, profiles for the construction industry and as well as waterstops. Lucofin membranes and profiles can be welded safely and durably. Furthermore, Lucofin is suitable for the production of injection moulded parts in the building sector. In most cases it is necessary to choose the same raw material for parts, profiles and membranes due to the requirement of same colour and stabilization.

General Information	
Additive	Heat Stabilizer
	UV Stabilizer
Features	Acid Resistant
	Base Resistant
	Environmentally Sound
	Good Flexibility
	Good Heat Aging Resistance
	Good Processability
	Good Stretchability
	Good Tear Strength
	Good Toughness
	Good UV Resistance
	Good Weather Resistance
	Heat Stabilized
	High ESCR (Stress Crack Resist.)
	Low Temperature Flexibility
	Salt Water/Spray Resistant
	Weldable

Uses	Coating Applications Construction Applications Membranes Profiles
Appearance	Dark Grey
Forms	Granules
Processing Method	Injection Molding Profile Extrusion

Physical	Nominal Value	Unit	Test Method
Density	0.990	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	8.0	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	85		ISO 868
Additional Information	Nominal Value	Unit	Test Method
Low Temperature Flexibility	< -45	°C	DIN 53361
Injection	Nominal Value	Unit	
Processing (Melt) Temp	160 to 220	°C	
Mold Temperature	10.0 to 40.0	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	150 to 180	°C	

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