

PELPRENE™ P280B

Thermoplastic Polyester Elastomer

TOYOBO America, Inc.

Message:

PELPRENE™P280B is a thermoplastic polyester elastomer (TPEE) product. It is available in North America.

- Features include:
- flame retardant/rated flame
 - Copolymer
 - Good processability
 - chemical resistance
 - Heat resistance

General Information			
UL YellowCard	E51743-242520		
Features	Copolymer		
	Workability, good		
	Good chemical resistance		
	Heat resistance, medium		
	General		
Uses	General		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.26	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	13	g/10 min	ASTM D1238
Molding Shrinkage - Flow (2.00 mm)	1.6	%	ASTM D955
Water Absorption (Equilibrium, 23°C, 65% RH)	0.30	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	68		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	37.0	MPa	ASTM D638
Tensile Elongation (Break)	500	%	ASTM D638
Flexural Modulus	494	MPa	ASTM D790
Compressive Modulus	35.0	MPa	ASTM D695
Taber Abrasion Resistance (1000 Cycles)	8.00	mg	ASTM D1044
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (50% Strain)	28.4	MPa	ASTM D412
Tear Strength	206	kN/m	ASTM D624
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	78	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load (1.8 MPa, Unannealed)	155	°C	ASTM D648
Brittleness Temperature	-60.0	°C	ASTM D746
Vicat Softening Temperature	199	°C	ASTM D1525
Melting Temperature	218	°C	DSC
CLTE - Flow	1.4E-4	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	5.0E+14	ohms·cm	ASTM D257
Dielectric Strength	30	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

Additional Information

Hardness, JIS k6301, A scale: 9910% Compression Modulus, ASTM D695: 35 MPaResilience, JIS K6301: 55 %Coefficient of Linear Thermal Expansion, TMA: 14e-5 1/K

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