

RTP 200 SE

Polyamide 66

RTP Company

Message:

Self Extinguishing - UL94 - All Colors

General Information			
UL YellowCard	E84658-251382		
Features	Self-extinguishing		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.15	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.2 - 1.6	%	ASTM D955
Water Absorption (23°C, 24 hr)	1.5	%	ASTM D570
Moisture Content	0.20	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3790	MPa	ASTM D638
Tensile Strength	89.6	MPa	ASTM D638
Tensile Elongation (Yield)	6.0 - 8.0	%	ASTM D638
Flexural Modulus	4480	MPa	ASTM D790
Flexural Strength	131	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	43	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	1300	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	210	°C	ASTM D648
1.8 MPa, not annealed	71.1	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+15	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.800 mm)	V-2		UL 94
Oxygen Index	28	%	ASTM D2863
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Dew Point	-17.8	°C	

Processing (Melt) Temp	277 - 299	°C
Mold Temperature	65.6 - 107	°C
Injection Pressure	68.9 - 124	MPa

Injection instructions

Desiccant Type Dryer Required.

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Recommended distributors for this material

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