

DESLON™ 66 DSC221M6

Polyamide 66

DESCO Co., Ltd.

Message:

Descriptions: DESLON™ DSC221M6 is one of the brands which made by Polyamide66 that filled Mineral Filler 30% and reinforced goods. It provides high mechanical strength, good dimensions stability property.

Applications: DESLON™ DSC221M6 is one of the most-used resin requested for high mechanical strength, dimensions stability property goods, such as Junction Box, Lamp Housing of Automotive parts.

General Information			
Filler / Reinforcement	Mineral filler, 30% filler by weight		
Features	Good dimensional stability		
	High strength		
Uses	Electrical components		
	Application in Automobile Field		
	Shell		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.40	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.70 - 1.0	%	
Water Absorption (23°C, 24 hr)	0.70	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	71.6	MPa	ASTM D638
Tensile Elongation (Break)	4.0	%	ASTM D638
Flexural Modulus	4900	MPa	ASTM D790
Flexural Strength	118	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	39	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	230	°C	ASTM D648
1.8 MPa, not annealed	215	°C	ASTM D648
Melting Temperature	260	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Dielectric Strength	20	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method

Flame Rating	HB	UL 94
Injection	Nominal Value	Unit
Drying Temperature	80.0 - 100	°C
Drying Time	4.0 - 5.0	hr
Suggested Max Moisture	< 0.20	%
Rear Temperature	270 - 280	°C
Middle Temperature	280 - 285	°C
Front Temperature	285 - 290	°C
Nozzle Temperature	280 - 285	°C
Processing (Melt) Temp	280 - 285	°C
Mold Temperature	80.0 - 120	°C
Injection instructions		

Speed: 40 to 70%Pressure 1st: 30 to 60%Pressure 2nd: 30 to 60Holding Pressure: 10 to 20%

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