

Hylex® P2310L

Polycarbonate

Ravago Manufacturing Americas, LLC

Message:

Polycarbonate, General Purpose

General Information			
Features	General Purpose		
Uses	General Purpose		
RoHS Compliance	RoHS Compliant		
UL File Number	E157012		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	10	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	0.50 to 0.70	%	ISO 294-4
Water Absorption (24 hr)	0.15	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	80		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	61.0	MPa	ISO 527-2
Tensile Strain (Break)	110	%	ISO 527-2
Flexural Modulus	2280	MPa	ISO 178
Flexural Stress	83.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	54	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	129	°C	ISO 75-2/A

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