Petrothene® NA443 (Cast)

Low Density Polyethylene

LyondellBasell Industries

Message:

PETROTHENE NA 443 is a series of low density/EVA copolymer resins for high impact/high clarity packaging applications. NA 443 exhibits excellent processability and good balance of optics, stiffness and strong heat sealing characteristics.

General Information				
Features	Copolymer			
	Food Contact Acceptable			
	Good Heat Seal			
	Good Processability			
	Good Stiffness			
	High Clarity			
	High Impact Resistance			
	Opticals			
Uses	Packaging			
Agency Ratings	FDA 21 CFR 177.1350			
Forms	Pellets			
Processing Method	Blown Film			
	Cast Film			
	Film Extrusion			
Physical	Nominal Value	Unit	Test Method	
Density	0.927	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (190°C		(10) ·		
kg)	1.2	g/10 min	ASTM D1238	
Vinyl Acetate Content	4.5	wt%		
Films	Nominal Value	Unit	Test Method	
Secant Modulus			ASTM D882	
1% Secant, MD	152	MPa		
1% Secant, TD	200	MPa		
Tensile Strength			ASTM D882	
MD : Yield	36.5	MPa		
TD : Yield	18.6	MPa		
Tensile Elongation			ASTM D882	
MD : Break	150	%		
TD : Break	630	%		
Thermal	Nominal Value	Unit	Test Method	
Vicat Softening Temperature	88.0	°C	ASTM D1525	

Extrusion	Nominal Value	Unit
Melt Temperature	166 to 193	°C

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