3M[™] Dyneon[™] PTFE Compound TF R6703

Polytetrafluoroethylene

3M Advanced Materials Division

Message:

3M[™] Dyneon[™] PTFE Compound TF R6703 is a free-flowing pre-sintered suspension PTFE compound containing a 20% glass/graphite filler combination for ram extrusion. Special Features Increased thermal dimensional stability Increased surface hardness Improved deformation under load Reduced friction and wear Good chemical stability High limiting oxygen index (LOI) Low friction behaviour Very good mechanical properties Exceptional temperature resistance

General Information		
Filler / Reinforcement	Glass \graphite, 20% filler by weight	
Features	Low friction coefficient	
Uses	Seals	
	Application in Automobile Field	

Forms	Powder			
Processing Method	Plunger press-out			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	2.15	g/cm³	ASTM D4745-06	
Apparent Density	0.88	g/cm³	ASTM D4894-07	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength	13.8	MPa	ASTM D4745-06	
Tensile Elongation (Break)	160	%	ASTM D4745-06	

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