

# SABIC® PPcompound 9510

Polypropylene

Saudi Basic Industries Corporation (SABIC)

## Message:

SABIC® PPcompound 9510 is a mineral filled modified polypropylene. The grade was developed to comply to the Toyota TSM5608G-5 specification (TSOP5). The specification asks for a material with high impact, modulus and flow.

SABIC® PPcompound 9510 is a designated automotive grade.

General Information			
Filler / Reinforcement	Mineral		
Additive	Impact Modifier		
Features	High Flow		
	High Impact Resistance		
	Impact Modified		
Uses	Automotive Applications		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.06	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	30	g/10 min	ISO 1133
Molding Shrinkage (24 hr)	0.75	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, Injection Molded)	66		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress			ISO 527-2/5/50
Yield, 3.20 mm, Injection Molded	20.4	MPa	
Break, 3.20 mm, Injection Molded	13.6	MPa	
Tensile Strain (Break, 3.20 mm, Injection Molded)	21	%	ISO 527-2/5/50
Flexural Modulus <sup>1</sup> (Injection Molded)	2000	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C, Injection Molded)	22	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Unnotched Impact Strength (-40°C, Injection Molded)	65	kJ/m <sup>2</sup>	ISO 179/1eU
Notched Izod Impact Strength			ISO 180/4A
-20°C, Injection Molded	4.5	kJ/m <sup>2</sup>	
0°C, Injection Molded	10	kJ/m <sup>2</sup>	
23°C, Injection Molded	35	kJ/m <sup>2</sup>	

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	105	°C	ISO 75-2/B
Vicat Softening Temperature	125	°C	ISO 306/A
CLTE - Flow			ASTM D696
-30 to 30°C	5.0E-5	cm/cm/°C	
23 to 80°C	8.0E-5	cm/cm/°C	
NOTE			
1.	Method I (3 point load)		

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#### Recommended distributors for this material

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