## Sinvicomp SGH9505

Flexible Polyvinyl Chloride

Teknor Apex Asia Pacific PTE. LTD.

## Message:

SINVICOMP SGH9505 is a flexible polyvinyl chloride material. This product is available in the Asia-Pacific region and is processed by extrusion. The main characteristics of SINVICOMP SGH9505 are: good rigidity.

The typical application field of SINVICOMP SGH9505 is: hose

General Information			
Features	Rigid, good		
Uses	Garden hose		
Forms	Particle		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18	g/cm³	ASTM D792
Congo Red (190°C)	30.0	min	BS 2782
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	55		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	10.8	MPa	ASTM D638
Tensile Elongation (Break)	300	%	ASTM D638

Typical temperature profile for processing SINVICOMP compound is from  $140^{\circ}$ C to  $170^{\circ}$ C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP. Feeding zone:  $140^{\circ}$ CMixing zone:  $140^{\circ}$ C $\sim$ 155 $^{\circ}$ CMetering zone:  $155^{\circ}$ C $\sim$ 170 $^{\circ}$ CNozzle/Die zone:  $170^{\circ}$ C

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## Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

