PRIMALENE WPP514E18

Ethylene Vinyl Acetate Copolymer Southern Polymer, Inc.

Message:

A 2.0 melt index vinyl acetate polyethylene

Applications:

Foams

Injection molding

Profile extrusion

Shoe Soles

Features:

Low melting temperature

Excellent strength properties and toughness

General Information			
Features	Good Strength		
	Good Toughness		
Uses	Foam		
	Footwear		
	Profiles		
Processing Method	Injection Molding		
	Profile Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.935	g/cm³	
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.0	g/10 min	ASTM D1238
Vinyl Acetate Content	18.2	wt%	7.31111 5 1230
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	36	O.III.	ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	140mmar value	Offic	ASTM D638
Yield	5.24	MPa	7.51111 5050
Break	11.4	MPa	
Tensile Elongation		2	ASTM D638
Yield	260	%	7.0 2000
Break	> 800	%	
Flexural Modulus - 1% Secant	60.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Instrumented Dart Impact (23°C)	17.6	J	ASTM D3763
Thermal	Nominal Value	Unit	Test Method

Vicat Softening Temperature	63.9	°C	ASTM D1525
Peak Melting Temperature	87.2	°C	

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