Propafilm™ RBX130

Polypropylene Alloy

Innovia Films Ltd.

Message:

Barrier Coated White Pigmented Film

White pigmented, biaxially oriented polypropylene (BOPP) film coated on both sides with an aqueous dispersion of polyvinylidene chloride (PVdC) copolymer.

RBX130 is recommended for use in overwrapping applications in the bakery industry. Also suited for use as a single web or in laminations for medium to large packages on form-fill-seal machines.

General Information					
Additive	Antistatic				
Features	Antistatic				
	Excellent Printability				
	Food Contact Acceptable				
	Good Impact Resistance				
	Good UV Resistance				
	Good Weather Resistance				
	Heat Sealable				
	Low Moisture Vapor Transmission				
	Low Temperature Impact Resistance				
	Puncture Resistant				
Uses	Bi-axially Oriented Film				
	Food Service Applications				
	Laminates				
	Packaging				
Appearance	White				
Forms	Film				
Physical	Nominal Value	Unit	Test Method		
Molding Shrinkage			Internal Method		
Flow : 121°C, 1 min	4.0	%			
Flow : 129°C, 1 min	7.0	%			
Across Flow : 129°C, 1 min	1.0	%			
Mechanical	Nominal Value	Unit	Test Method		
Coefficient of Friction			ASTM D1894		
vs. Itself - Dynamic	0.25				
vs. Itself - Static	0.25				
Films	Nominal Value	Unit	Test Method		
Film Thickness - Tested	3300	μm			

Seal Strength ¹	0.14	N/mm	Internal Method		
Seal Initiation Temperature ²	93.3 to 146	°C	Internal Method		
Oxygen Permeability (25°C, 0% RH)	0.38	cm ³ ·mm/m ² /atm/24 hr	ASTM F1927		
Water Vapor Transmission Rate (38°C, 90%					
RH)	4.5	g/m²/24 hr	ASTM F1770		
Yield	31.3	m²/kg	Internal Method		
Optical	Nominal Value	Unit	Test Method		
Opacity	62	%	BS 4432		
NOTE					
NOTE 1.	265°F; 2secs; 15psi				

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