# HM10® S1

### Linear Low Density Polyethylene

#### Heritage Plastics, Inc.

#### Message:

A highly filled calcium carbonate concentrate with 1% quick blooming slip added provides sufficient COF control in a variety of input levels in polyolefin films.

Suitable Applications:

blown film

cast film

(any application requiring slip)

Environmentally Beneficial

Calcium carbonate is a plentiful, natural mineral and can be used to effectively displace a signifi- cant portion of the petrochemical based compo- nent in the targeted application. The improved productivity and the lower energy consumption awarded by using our concentrates all help to minimize the carbon footprint of the end product.

Regulatory Compliance

The ingredients in our concentrates are approved for use in direct food contact packaging and are heavy metals free making them compliant with regulations such as California Proposition 65 and CONEG.

General Information			
Filler / Reinforcement	Calcium Carbonate,81% Filler by Weight		
Additive	Slip (1%) 2		
Features	Food Contact Acceptable		
	Slip		
Uses	Cast Film		
	Film		
Processing Method	Blown Film		
	Cast Film		
Physical	Nominal Value	Unit	Test Method
Density	1.95	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	1.0	g/10 min	ASTM D1238
Moisture	< 1000	ppm	ASTM D6980

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#### Recommended distributors for this material

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