

POLYfill PPHC K8020

Polypropylene

Polykemi AB

Message:

Mineral reinforced

General Information			
Filler / Reinforcement	Mineral,20% Filler by Weight		
Physical	Nominal Value	Unit	Test Method
Density	1.04	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	8.0	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.2 to 1.4	%	
Flow	1.2 to 1.4	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	27.0	MPa	ISO 527-2
Tensile Strain (Yield)	8.0	%	ISO 527-2
Flexural Modulus			ISO 178
-20°C	2300	MPa	
23°C	1600	MPa	
Flexural Stress	50.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.5	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	110	°C	ISO 75-2/B
1.8 MPa, Unannealed	67.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	141	°C	ISO 306/A50
--	76.0	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Ignition Temperature (2.00 mm)	750	°C	IEC 60695-2-13
NOTE			
1.	120°C/hr		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

