Moplen RP225M

Polypropylene Random Copolymer

LyondellBasell Industries

Message:

"Moplen" RP225M is a controlled rheology medium modified propylene random copolymer for manufacturing high transparent cast films. The product contains slip and anti-block agents. It offers good processability, excellent clarity and gloss and exhibits very good heat weldability. Main applications are packaging of foodstuffs, packaging of stationary, shirts and hosiery. It is also suitable for production of stationary folders. "Moplen" RP225M is suitable for food contact.

For regulatory information please refer to "Moplen" RP225M Product Stewardship Bulletin (PSB).

General Information				
Additive	Antiblock			
	Slip			
Features	Antiblocking			
	Controlled Rheology			
	Food Contact Acceptable			
	Good Processability			
	High Clarity			
	High Gloss			
	Random Copolymer			
	Slip			
	Weldable			
Uses	Cast Film			
	Food Packaging			
	Packaging			
	Stationary Supplies			
Appearance	Clear/Transparent			
Forms	Pellets			
Processing Method	Cast Film			
Physical	Nominal Value	Unit	Test Method	
Density	0.900	g/cm ³	ISO 1183	
Melt Mass-Flow Rate (MFR) (230°C/2.16	0.500	9,011		
kg)	8.0	g/10 min	ISO 1133	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	700	MPa	ISO 527-2/1	
Tensile Stress (Yield)	23.0	MPa	ISO 527-2/50	
Tensile Strain (Yield)	12	%	ISO 527-2/50	
Coefficient of Friction			ASTM D1894	
vs. Itself - Dynamic, Cast Film	0.20			

vs. Itself - Static, Cast Film	0.20		
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	50	μm	
Secant Modulus - MD ¹ (50 µm, Cast Film)	560	MPa	ASTM D882
Tensile Strength - MD ²			ASTM D882
Yield,50 µm, Cast Film	19.4	MPa	
Break, 50 µm,Cast Film	38.0	MPa	
Tensile Elongation - MD ³			ASTM D882
Yield, 50 µm, Cast Film	7.6	%	
Break, 50 µm,Cast Film	740	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
0°C	1.5	kJ/m²	
23°C	9.0	kJ/m²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	60.0	°C	ISO 75-2/B
Vicat Softening Temperature	120	°C	ISO 306/A50
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 50.0 µm, Cast Film)	89		ASTM D2457
Haze (50.0 µm, Cast Film)	< 1.5	%	ASTM D1003
NOTE			
1.	30 mm/min		
2.	500 mm/min		
3.	500 mm/min		

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