

TATREN® IM 55 80

Polypropylene Impact Copolymer

Slovnaft Petrochemicals, s.r.o.

Message:

TATREN IM 55 80 is reactor impact copolymer of good processing stability and high fluidity. This grade contains very effective and modern nucleating agent which in combination with antistatic agent provides short cycles, good dimensional stability of final articles and good mould release in the injection moulding process.

TATREN IM 55 80 is characterised by excellent organoleptic properties (low taste and odour), high stiffness/impact balance and good flow.

TATREN IM 55 80 is intended especially for high speed thin wall injection moulding of products where good impact resistance is required. Typical end products are different household and garden articles like bowls, pails, storage boxes, trays, caps, closures, boxes for food packaging, toys etc. This grade can be used in mixtures with TATREN homopolymer grades.

TATREN IM 55 80 is well suited for LFT technology to produce sound insulation car parts by compression moulding. This grade can be used for compounding as well.

TATREN IM 55 80 is suitable for food contact. The product complies with Food Contact Regulations.

General Information	
Additive	Antistatic Nucleating Agent
Features	Antistatic Fast Molding Cycle Food Contact Acceptable Good Dimensional Stability Good Impact Resistance Good Mold Release Good Organoleptic Properties High Flow High Stiffness Impact Copolymer Nucleated Recyclable Material
Uses	Automotive Applications Blending Caps Closures Compounding Containers Food Packaging Household Goods Lawn and Garden Equipment Pails Support Trays

Thin-walled Parts

Toys

Forms	Pellets
Processing Method	Compounding Compression Molding Injection Molding

Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	55	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	82		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	1500	MPa	ISO 527-2
Tensile Stress (Yield, Injection Molded)	23.0	MPa	ISO 527-2
Tensile Strain (Yield, Injection Molded)	4.0	%	ISO 527-2
Flexural Modulus (Injection Molded)	1450	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/A
-20°C, Injection Molded	4.0	kJ/m ²	
23°C, Injection Molded	7.0	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	105	°C	ISO 75-2/B
Injection	Nominal Value	Unit	
Processing (Melt) Temp	190 to 250	°C	

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