

Daplen™ EE188AIB

Compounded Polypropylene

Borealis AG

Message:

Daplen EE188AIB is a 17% mineral filled polypropylene compound intended for injection moulding.

General Information			
Filler / Reinforcement	Mineral filler, 17% filler by weight		
Features	Rigid, good		
	Impact resistance, good		
	Recyclable materials		
Uses	Application in Automobile Field		
	Car interior parts		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.03	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	11	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	1850	MPa	ISO 527-2/1
Tensile Stress (Yield, 23°C)	22.0	MPa	ISO 527-2/50
Tensile Strain (Yield, 23°C)	5.0	%	ISO 527-2/50
Flexural Modulus ¹	1900	MPa	ISO 178
Flexural Stress	29.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-20°C	4.0	kJ/m ²	ISO 179/1eA
23°C	16	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Notched Izod Impact (23°C)	23	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	52.0	°C	ISO 75-2/Ae
Flammability	Nominal Value	Unit	Test Method
Flammability (1.00 mm)		mm/min	ISO 3795
Injection	Nominal Value	Unit	
Mold Temperature	30.0 - 50.0	°C	
Holding Pressure	30.0 - 60.0	MPa	
Injection instructions			

Feeding Temperature: 40 - 80 °C Mass Temperature: 220 - 260 °C Back Pressure: Low to Medium Screw Speed: Low to Medium Flow Front Speed: 100 - 200 mm/s

NOTE

1. 2.0 mm/min

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