VENYL VG108 - 8139

Polyamide 66/6 Copolymer

AD majoris

Message:

VENYL VG108 - 8139 is a 15% glass fibre reinforced copolyamide 66/6 intended for Injection moulding.

APPLICATIONS

VENYL VG108 - 8139 has been developed especially for very demanding applications in automotive industry and electrical parts. Products requiring excellent combination between thermal and mechanical properties.

VENYL VG108 - 8139 is available in both black standard (VENYL VG108 - 8229) and natural (VENYL VG108) but other colours can be provided on request.

| Features Copolymer Recyclable Material Uses Automotive Applications Electrical Parts Appearance Black Colors Available Natural Color Forms Pellets Processing Method Injection Molding Physical Moninal Value Vint Modeling Shrinkage 0.70 % Natural Color 18 101 Material Shrinkage 0.70 % Material Shrinkage 0.70 % Tensile Strain (Break) 1.8 % Tensile Strain (Break) 0.00 MPa 150 527-2 Tensile Strain (Break) 2.0 MPa 150 527-2 Tensile Strain (Break) 0.00 MPa 150 527-2 Tensile Strain (Break) 5.0 MPa 150 527-2 Tensile Strain (Break) 5.0 MPa | General Information | | | | | | |
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| Automotive Applications Electrical Parts Appearance Biack Colors Available Natural Color Appearance Biack Colors Available Natural Color Natural Color Forms Pellets Processing Method Interton Moding Physical Nominal Value Vinital Modifig Shrinkage 0.70 Goldramotic Terry Molding Shrinkage 0.70 % Response (Figue Response) 1.8 % Tensile Modulus 0.00 Manal Color Tensile Modulus 6.00 Mage Marcial Sciences Tensile Strais (Break) 2.30 Marcial Color Flexural Modulus 6.00 Mage Marcial Sciences Flexural Modulus 6.00 Marcial Color Flexural Modulus 6.00 Mage Marcial Sciences Flexural Modulus 6.00 Marcial Color Flexural Modulus 6.00 Marcial Color Inspect Science (Straig Response) 2.00 Marcial Color Inspect Science (Straig Response) 2.00 Marcial Color Inspect Science (Straig Response) 2.01 Science (Straig Respons | Features | Copolymer | | | | | |
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| Appearance Black Colors Available Colors Available Natural Color Natural Color Forms Pelets Processing Method Injection Molding Physical Nominal Value Minit Density 1.25 g/cm ³ ISO 1183 Molding Shrinkage 0.70 % Sectore Wathorhout (Spring) 1.8 % Sectore Mechanical Nominal Value Unit Test Method Tensile Modulus 6000 MPa ISO 527-2 Tensile Modulus 50 Sectore Sectore Tensile Modulus 6000 MPa ISO 527-2 Tensile Modulus 50 Sectore Sectore Tensile Modulus Sectore Sectore | | | | | | | |
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| Charpy Unnotched Impact Strength 28 kJ/m² ISO 179 Thermal Nominal Value Unit Test Method Heat Deflection Temperature 230 °C ISO 75-2/B | Impact | Nominal Value | Unit | Test Method | | | |
| Thermal Nominal Value Unit Test Method Heat Deflection Temperature 230 °C ISO 75-2/B | Charpy Notched Impact Strength | 5.0 | kJ/m² | ISO 179 | | | |
| Heat Deflection Temperature 0.45 MPa, Unannealed 230 °C ISO 75-2/B | Charpy Unnotched Impact Strength | 28 | kJ/m² | ISO 179 | | | |
| 0.45 MPa, Unannealed 230 °C ISO 75-2/B | Thermal | Nominal Value | Unit | Test Method | | | |
| | Heat Deflection Temperature | | | | | | |
| 1.8 MPa, Unannealed 200 °C ISO 75-2/A | 0.45 MPa, Unannealed | 230 | °C | ISO 75-2/B | | | |
| | 1.8 MPa, Unannealed | 200 | °C | ISO 75-2/A | | | |

| Melting Temperature (DSC) | 242 | °C | ISO 3146 |
|---|----------------------|------|-------------|
| Electrical | Nominal Value | Unit | Test Method |
| Comparative Tracking Index (Solution A) | 600 | V | IEC 60112 |
| Flammability | Nominal Value | Unit | Test Method |
| Flame Rating (1.60 mm) | НВ | | UL 94 |
| Oxygen Index | 21 | % | ISO 4589-2 |
| Injection | Nominal Value | Unit | |
| Drying Temperature | 90.0 | °C | |
| Drying Time | 4.0 | hr | |
| Rear Temperature | 260 to 270 | °C | |
| Middle Temperature | 255 to 265 | °C | |
| Front Temperature | 250 to 260 | °C | |
| Nozzle Temperature | 260 to 265 | °C | |
| Mold Temperature | 70.0 to 90.0 | °C | |
| Injection Pressure | 85.0 to 100 | MPa | |
| Injection Rate | Fast | | |
| Holding Pressure | 50.0 to 60.0 | MPa | |
| Screw L/D Ratio | 15.0:1.0 to 20.0:1.0 | | |

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