

SABIC® PP CX03-82

Polypropylene

Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® PP CX03-82 is an emission optimised high crystalline copolymer. It offers high impact resistance, in perfect balance with high thermal dimensional stability, stiffness and flow. This for automotive interior applications UV-stabilised material has excellent aesthetic properties as well. It is the obvious alternative to conventional talc-filled copolymers, offering considerable weight saving advantage.

SABIC® PP CX03-82 is a designated automotive grade.

General Information			
Additive	Nucleating Agent		
	UV Stabilizer		
Features	Copolymer		
	Crystalline		
	Good Dimensional Stability		
	Good Flow		
	Good Organoleptic Properties		
	Good Stiffness		
	Good UV Resistance		
	High Impact Resistance		
	Nucleated		
Uses	Automotive Applications		
	Automotive Interior Parts		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.905	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238, ISO 1133
Molding Shrinkage			
Flow : 24 hr	1.6	%	ASTM D955
24 hr	1.6	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	60		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
1% Secant : Injection Molded ¹	1300	MPa	ASTM D638
Injection Molded	1250	MPa	ISO 527-2/1A/1
Tensile Strength			

Yield, Injection Molded ²	22.0	MPa	ASTM D638
Yield, Injection Molded	22.0	MPa	ISO 527-2/1A/50
Tensile Elongation			
Yield, Injection Molded ³	6.0	%	ASTM D638
Yield, Injection Molded	5.0	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
0°C, Injection Molded	No Break		
23°C, Injection Molded	No Break		
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Notched Izod Impact			
-20°C, Injection Molded	90	J/m	ASTM D256A
0°C, Injection Molded	No Break		ASTM D256A
23°C, Injection Molded	No Break		ASTM D256A, ISO 180/1A
-20°C, Injection Molded	8.0	kJ/m ²	ISO 180/1A
0°C, Injection Molded	20	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature			
--	145	°C	ASTM D1525, ISO 306/A120 4 ⁴
--	66.0	°C	ASTM D1525, ISO 306/B120 5 ⁵
Additional Information	Nominal Value	Unit	Test Method
Emission	< 50.0	µgC/g	VDA 277
NOTE			
1.	5.0 mm/min		
2.	50 mm/min		
3.	50 mm/min		
4.	Rate B (120°C/h), Loading 1 (10 N)		
5.	Rate B (120°C/h), Loading 2 (50 N)		

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