

Plexiglas® Satinice df22 7N

Polymethyl Methacrylate Acrylic

Evonik Industries AG

Message:

PLEXIGLAS® Satinice df22 7N, based on PLEXIGLAS® 7N, is characterized by diffuse scattering of light.

Typical properties of PLEXIGLAS® molding compound are

good flow

high mechanical strength, surface hardness and mar resistance.

Special properties of PLEXIGLAS® Satinice df22 7N are

very good lightdiffusion combined with excellent light transmission.

Application:

Used for injection molding items for lighting engineering applications

Examples:

applications that call for light diffusion combined with optimum transmission

General Information			
Features	Good Flow		
	High Hardness		
	High Strength		
	Light Stabilized		
Uses	Lighting Diffusers		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.19	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (230°C/3.8 kg)	4.30	cm ³ /10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3400	MPa	ISO 527-2/1
Tensile Stress (Break)	65.0	MPa	ISO 527-2/5
Tensile Strain (Break)	2.5	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	1.8	kJ/m ²	ISO 179/1
Charpy Unnotched Impact Strength (23°C)	17	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	101	°C	ISO 75-2/B
1.8 MPa, Unannealed	97.0	°C	ISO 75-2/A
Glass Transition Temperature	108	°C	ISO 11357-2
Vicat Softening Temperature	105	°C	ISO 306/B50
CLTE - Flow (0 to 50°C)	6.3E-5	cm/cm/°C	ISO 11359-2
Flammability	Nominal Value	Unit	Test Method

Glow Wire Ignition Temperature	700	°C	IEC 60695-2-13
Fire Rating	B2		DIN 4102
Half-Value Angle	12.5	°	DIN 5036
Optical	Nominal Value	Unit	Test Method
Transmittance ¹	86.0	%	ISO 13468-2
Extrusion	Nominal Value	Unit	
Drying Temperature	< 95.0	°C	
Drying Time	2.0 to 3.0	hr	
Melt Temperature	220 to 260	°C	
Die Temperature	220 to 260	°C	
NOTE			
1.	D65		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

