

HiFill® PBT 0182 B BK

Polybutylene Terephthalate
Techmer Engineered Solutions

Message:

HiFill® PBT 0182 B BK is a Polybutylene Terephthalate (PBT) product filled with metal. It can be processed by injection molding and is available in North America. Primary characteristic: flame rated.

General Information			
Filler / Reinforcement	Metal		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.82	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (266°C/1.2 kg)	30	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	1.6	%	ASTM D955
Water Absorption (24 hr)	0.080	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	48.3	MPa	
Break	55.2	MPa	
Tensile Elongation			ASTM D638
Yield	3.0	%	
Break	16	%	
Flexural Modulus	4480	MPa	ASTM D790
Flexural Strength	110	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	21	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	69.4	°C	ASTM D648
CLTE - Flow	9.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	ASTM D257
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Dielectric Strength ¹	18	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	HB		UL 94
NOTE			

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Recommended distributors for this material

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