# NEFTEKHIM PP 3722J (T2028F)

### Polypropylene Homopolymer

Nizhnekamskneftekhim Inc.

#### Message:

Product obtained by polymerization of propylene in presence of complex organic metal catalysts.

It incorporates increased long-term thermal stability, thermaloxidative degradation resistance when PP is produced, processed and PP-made articles are exploited.

Application: biaxial oriented uni- and multilayer film, hot shaping. Technical requirements: TU 2211-136-05766801-2006

General Information				
Features	Good Thermal Stability			
	Homopolymer			
	Oxidation Resistant			
Uses	Bi-axially Oriented Film			
	Film			
	Multilayer Film			
Forms	Pellets			
Processing Method	Film Extrusion			
Physical	Nominal Value	Unit	Test Method	
Density	0.900	g/cm³		
Apparent Density	0.48 to 0.52	g/cm³		
Melt Mass-Flow Rate (MFR) (230°C/2.16				
kg)	3.0 to 4.0	g/10 min	ASTM D1238	
Ash Content	0.025 to 0.050	%		
Gel Content <sup>1</sup>				
> 200.0 µm	300	pcs/m²		
0.700 to 1.50 mm	3.00	pcs/m²		
1.50 to 2.50 mm	0.00	pcs/m²		
> 2.50 mm	0.00	pcs/m²		
Thermal Creep Temperature <sup>2</sup>	90 to 96	°C		
Thermal-oxidative Deterioration (150°C)	20.8	day		
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (R-Scale)	82 to 95			
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Yield)	37.0	MPa	ASTM D638	
Tensile Elongation (Yield)	5.0	%	ASTM D638	
Flexural Modulus	1800	MPa	ASTM D790	
Thermal	Nominal Value	Unit		
Vicat Softening Temperature <sup>3</sup>	150 to 154	°C		

NOTE	
1.	p.4.8 TU 2211-136-05766801-2006
2.	at load 0.46 H/mm <sup>2</sup>
3.	in liquid medium under force 10 H

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