# IPC PP 4820C-GF Black

## Polypropylene

### International Polymers Corporation

#### Message:

IPC PP 4820C-GF Black is a polypropylene material, and the filler is 20% glass fiber reinforced material. This product is available in North America.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 20% filler by weight		
Appearance	Black		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.1 kg)	6 13	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.60 - 1.0	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	48.3	MPa	ASTM D638
Tensile Elongation (Yield)	10	%	ASTM D638
Flexural Modulus	2760	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	80	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	155	°C	ASTM D648
1.8 MPa, not annealed	140	°C	ASTM D648

Filler, FLTM BO 6-2, 20  $\pm$  2.0% FiberglassDensity - Specific Gravity, ASTM D792: 1.04  $\pm$  0.02 g/cm<sup>3</sup>Melt Mass-Flow Rate, ASTM D1238, 230°C/2.16 kg: 12.0 to 14.0 g/10 minTensile Elongation @ Yld, ASTM D638: 10.0  $\pm$  1.0%

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#### Recommended distributors for this material

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