Exelene® LLDPE 2400

Linear Low Density Polyethylene

Montachem International, Inc.

Message:

Applications:

Resin for LDPE mixtures

Plastic bags for light parking solid foods such as bread, tarts, vegetables and fruits

Liners for industrial cans, garbage cans and 55 gallon barrels

Plastic Clothes Covers

Characteristics:

The Exelene resin LLDPE 2400 meets the requirements of section 177.1520, paragraph C, from chapter 21 denominated "Olefin Polymers" from the Code of Federal Regulations of the FDA, to be utilized with direct food contact.

General Information					
Additive	Antioxidant				
Features	Antioxidant				
	Food Contact Acceptable				
	Low Density				
Uses	Bags				
	Food Packaging				
	Food Service Applications				
	Industrial Applications				
	Liners				
	Non-specific Food Applications				
Agency Ratings	FDA 21 CFR 177.1520(c)				
Processing Method	Blown Film				
	Cast Film				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	0.917	g/cm³	ASTM D792		
Melt Mass-Flow Rate (MFR) (190°C/2.16					
kg)	2.0	g/10 min	ASTM D1238		
Mechanical	Nominal Value	Unit	Test Method		
Flexural Strength ¹			ASTM D882		
2	196	MPa			
³	177	MPa			
Films	Nominal Value	Unit	Test Method		
Film Thickness - Tested	25	μm			
Tensile Strength ⁴					
MD : Yield	8.48	MPa	ASTM D882		
TD : Yield	8.62	MPa	ASTM D882		

MD : Break	26.9	MPa	ASTM D882A
TD : Break	18.6	MPa	ASTM D882A
Tensile Elongation ⁵			ASTM D882A
MD : Break	600	%	
TD : Break	800	%	
Dart Drop Impact ⁶ (38000 µm)	65	g	ASTM D1709A
Elmendorf Tear Strength ⁷			ASTM D1922
MD	110	g	
TD	570	g	
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	123	°C	DSC
Optical	Nominal Value	Unit	Test Method
Haze	35	%	ASTM D1003
NOTE			
1.	5.1 mm/min		
2.	TD, 1% secant		
3.	MD, 1% secant		
4.	510 mm/min		
5.	510 mm/min		
6.	F50, 66 cm		
7.	1.600 g		

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