Perlast® ICE G75LT

Perfluoroelastomer

Precision Polymer Engineering Ltd.

Message:

Perlast[®] ICE G75LT offers a unique combination of excellent chemical resistance and low temperature performance. This perflouroelastomer material has been specifically developed to perform under extreme conditions, in temperatures as low as -46°C (-51°F).

Perlast[®] ICE G75LT has been formulated to provide increased resistance to a broad range of chemicals by carefully controlling the molecular architecture. In addition, this perfluoroelastomer has low permeability and as a result, it is less prone to swelling, leading to extended in-service performance in valves, pumps and mechanical seals.

Ideal for use in exploration and completion applications and equipment operating or stored in sub-zero conditions. Perlast® ICE G75LT is suitable for both dynamic and static applications and can be fully moulded into O-rings (any size up to 2.5m/8ft internal diameter) and custom shapes. Key Attributes

Excellent low-temperature sealing capability Good high temperature resistance Low compression set Excellent chemical resistance to a broad range of chemicals Exceptional acid and amine resistance Good mechanical properties **Typical Applications** Aerospace - static O-rings Chemical processing - pumps & valves Mechanical seals Downstream refinery & petrochem equipment Cryogenic equipment Gas storage & transportation Oil & Gas - subsea equipment Completion tools Drilling tools (deepwater) Pipe connectors Pumps, valves & compressors

| General Information | |
|---------------------|-------------------------------|
| Features | Low compressive deformability |
| | Low temperature resistance |
| | Good chemical resistance |
| | Heat resistance, high |
| | acid resistance |
| | |
| Uses | Pump parts |
| | Valve/valve components |
| | Pipe seal |
| | Piping system |
| | Aerospace applications |
| | Connector |
| | Seals |
| | Oil/Gas Supplies |
| | |

| Hardness | Nominal Value | | Test Method |
|---|---------------|------|----------------------|
| Durometer Hardness (Shore A) | 72 | | ASTM D2240, ISO 7619 |
| IRHD Hardness | 75 | | ASTM D1415, ISO 48 |
| Elastomers | Nominal Value | Unit | Test Method |
| Tensile Stress (100% Strain) | 7.20 | MPa | ASTM D412, ISO 37 |
| Tensile Strength (Yield) | 12.0 | MPa | ASTM D412, ISO 37 |
| Tensile Elongation (Break) | 150 | % | ASTM D412, ISO 37 |
| Compression Set | | | ASTM D395, ISO 815 |
| 200°C, 70 hr | 20 | % | ASTM D395, ISO 815 |
| 200°C, 672 hr | 45 | % | ASTM D395, ISO 815 |
| Thermal | Nominal Value | Unit | Test Method |
| Glass Transition Temperature | -33.0 | °C | ASTM D3418 |
| Maximum Operating Temperature | 250 | °C | |
| Coefficient of Linear Thermal Expansion | 3.40E-4 | | |
| Low Temperature Resistance - TR10 | -32 | °C | ASTM D1329 |
| Additional Information | Nominal Value | Unit | Test Method |

Minimum Operating Temperature: -46°C (-51°F)

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