

Braskem PE LL 4800 N

Linear Low Density Polyethylene

Braskem

Message:

LL4800N is a Linear Low Density Polyethylene, copolymer of octene-1, produced by solution process. Developed for cast film extrusion. Films obtained with this product show a good processing performance balanced with excellent mechanical and optics properties. It contains processing aid and antioxidant additives.

General Information			
Additive	Antioxidant		
	Processing Aid		
Features	Antioxidant		
	Good Processability		
	Octene Comonomer		
	Opticals		
Uses	Blending		
	Film		
	Liners		
	Packaging		
Agency Ratings	FDA 21 CFR 177.1520		
Processing Method	Cast Film		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.917	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.1	g/10 min	ASTM D1238
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	25	µm	ASTM D882
Tensile Strength			
MD : Break, 25 µm, Blown Film	50.0	MPa	
TD : Break, 25 µm, Blown Film	40.0	MPa	ASTM D882
Tensile Elongation			
MD : Break, 25 µm, Blown Film	1200	%	
TD : Break, 25 µm, Blown Film	1600	%	ASTM D790
Flexural Modulus			
1% Secant, MD : 25 µm, Blown Film	150	MPa	
1% Secant, TD : 25 µm, Blown Film	170	MPa	ASTM D1709
Dart Drop Impact (25 µm, Blown Film)	130	g	
Elmendorf Tear Strength			ASTM D1922

MD : 25 µm, Blown Film	350	g	
TD : 25 µm, Blown Film	670	g	
Optical	Nominal Value	Unit	Test Method
Gloss (60°, 25.0 µm, Blown Film)	52		ASTM D2457
Haze (25.0 µm, Blown Film)	34	%	ASTM D1003
Extrusion	Nominal Value	Unit	
Melt Temperature	220 to 270	°C	

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