

# Petrotene® PP A3 T10 AML PH314

Polypropylene

Petropol Industry and Trade of Polymers LTDA

Message:

Polypropylene with 10% mineral filler for injection molding, resistant to oil, grease and many solvents, good set of mechanical properties.

General Information			
Filler / Reinforcement	Mineral, 10% Filler by Weight		
Features	Grease Resistant		
	Oil Resistant		
	Solvent Resistant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.00 to 1.04	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR)	3.0 to 15	g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.3 to 1.5	%	ASTM D955
Water Absorption (Equilibrium)	0.050	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	20.0	MPa	ASTM D638
Tensile Elongation (Break)	25	%	ASTM D638
Flexural Modulus	2000	MPa	ASTM D790
Flexural Strength	40.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	45	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	60.0	°C	ASTM D648
Vicat Softening Temperature	155	°C	ASTM D1525 <sup>1</sup>
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms · cm	ASTM D257
Dielectric Strength	30	kV/mm	ASTM D149
Dissipation Factor (1 kHz)	2.0E-3		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	Test Method
Drying Temperature	90.0	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	190 to 230	°C	
Mold Temperature	60.0 to 80.0	°C	

NOTE

1. Rate A (50°C/h), Loading 1 (10 N)

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

